

KEMA TYPE TEST CERTIFICATE OF SWITCHING PERFORMANCE

Object A three-pole dead-tank SF₆ circuit-breaker incorporating one interrupter per pole in single-pole enclosures with a common operating mechanism **2154-16**

Type TCB 145-40-31 **Serial No.** 16000702, 16000703

Rated voltage	145 kV	Rated normal current	3150 A
Rated short-circuit current	40 kA	Rated frequency	50/60 Hz

Manufacturer Qingdao TGOOD Electric Co., Ltd., Qingdao, China *)

Client Qingdao TGOOD Electric Co., Ltd., Qingdao, China

Tested by KEMA Nederland B.V., Arnhem, The Netherlands

Date of tests 14, 24 June and 1 July 2016

The object, constructed in accordance with the description, drawings and photographs incorporated in this Certificate, has been subjected to the series of proving tests in accordance with

IEC 62271-100 (2012) subclause 6.102 and 6.111 (Capacitive current switching)

This Certificate has been issued by DNV GL following exclusively the STL Guides.

The results are shown in the record of proving tests and the oscillograms attached hereto. The values obtained and the general performance are considered to comply with the above standard and to justify the ratings assigned by the manufacturer as listed on page 6.

This Certificate applies only to the object tested. The responsibility for conformity of any object having the same type references as that tested rests with the Manufacturer.

*) as declared by the manufacturer

This Certificate consists of 289 pages in total.

KEMA Nederland B.V.



J.P. Fonteijne
Executive Vice President
KEMA Laboratories



Laboratories

Arnhem, 12 August 2016

INFORMATION SHEET

1 KEMA Type Test Certificate

A KEMA Type Test Certificate contains a record of a series of (type) tests carried out in accordance with a recognized standard. The object tested has fulfilled the requirements of this standard and the relevant ratings assigned by the manufacturer are endorsed by DNV GL. In addition, the object's technical drawings have been verified and the condition of the object after the tests is assessed and recorded. The Certificate contains the essential drawings and a description of the object tested. A KEMA Type Test Certificate signifies that the object meets all the requirements of the named subclauses of the standard. It can be identified by gold-embossed lettering on the cover and a gold seal on its front sheet.

The Certificate is applicable to the object tested only. DNV GL is responsible for the validity and the contents of the Certificate. The responsibility for conformity of any object having the same type references as the one tested rests with the manufacturer.

Detailed rules on types of certification are given in DNV GL's Certification procedure applicable to KEMA Laboratories.

2 KEMA Report of Performance

A KEMA Report of Performance is issued when an object has successfully completed and passed a subset (but not all) of test programmes in accordance with a recognized standard. In addition, the object's technical drawings have been verified and the condition of the object after the tests is assessed and recorded. The report is applicable to the object tested only. A KEMA Report of Performance signifies that the object meets the requirements of the named subclauses of the standard. It can be identified by silver-embossed lettering on the cover and a silver seal on its front sheet.

The sentence on the front sheet of a KEMA Report of Performance will state that the tests have been carried out in accordance with The object has complied with the relevant requirements.

3 KEMA Test Report

A KEMA Test Report is issued in all other cases. Reasons for issuing a KEMA Test Report could be:

- Tests were performed according to the client's instructions.
- Tests were performed only partially according to the standard.
- No technical drawings were submitted for verification and/or no assessment of the condition of the object after the tests was performed.
- The object failed one or more of the performed tests.

The KEMA Test Report can be identified by the grey-embossed lettering on the cover and grey seal on its front sheet.

In case the number of tests, the test procedure and the test parameters are based on a recognized standard and related to the ratings assigned by the manufacturer, the following sentence will appear on the front sheet. The tests have been carried out in accordance with the client's instructions. Test procedure and test parameters were based on If the object does not pass the tests such behaviour will be mentioned on the front sheet. Verification of the drawings (if submitted) and assessment of the condition after the tests is only done on client's request.

When the tests, test procedure and/or test parameters are not in accordance with a recognized standard, the front sheet will state the tests have been carried out in accordance with client's instructions.

4 Official and uncontrolled test documents

The official test documents of DNV GL are issued in bound form. Uncontrolled copies may be provided as a digital file for convenience of reproduction by the client. The copyright has to be respected at all times.

5 Accreditation of KEMA Laboratories

The KEMA Laboratories of DNV GL are accredited in accordance with ISO/IEC 17025 by the respective national accreditation bodies. KEMA Laboratories Arnhem, the Netherlands, is accredited by RvA under nos. L020, L218, K006 and K009. KEMA Laboratories Chalfont, United States, is accredited by A2LA under no. 0553.01. KEMA Laboratories Prague, the Czech Republic, is accredited by CAI as testing laboratory no. 1035.



TABLE OF CONTENTS

- 1 Identification of the object tested 6
- 1.1 Ratings/characteristics of the object tested 6
- 1.2 Description of the object tested 6
- 1.3 Travel recorder 6
- 1.4 List of drawings 7
- 2 General Information 8
- 2.1 The tests were witnessed by 8
- 2.2 The tests were carried out by 8
- 2.3 Accuracy of measurement 8
- 2.4 Notes 8
- 3 Legend 9
- 4 Summary of tests..... 10

Serial No. 16000703

- 5 No-load tests 54
- 5.1 Condition before test 54
- 5.2 Photograph before test 55
- 5.3 Test results and oscillograms 56
- 6 Preconditioning tests 63
- 6.1 Condition before test 63
- 6.2 Test circuit S15 64
- 6.3 Test results and oscillograms 65
- 7 LC2 / CC2 (not successful) 69
- 7.1 Condition before test 69
- 7.2 Test circuit S16 70
- 7.3 Test results and oscillograms 71
- 8 No-load tests 80
- 8.1 Condition before test 80
- 8.2 Test results and oscillograms 81
- 8.3 Condition / inspection after test 88
- 8.4 Photograph after test 89

Serial No. 1600702

9	No-load tests	90
9.1	Condition before test	90
9.2	Photograph before test	91
9.3	Test results and oscillograms	92
10	Preconditioning tests	99
10.1	Condition before test	99
10.2	Test circuit S15	100
10.3	Test results and oscillograms	101
11	LC2 / CC2 (not successful)	105
11.1	Condition before test	105
11.2	Test circuit S16	106
11.3	Test results and oscillograms	107
12	LC1 / CC1 (not successful)	136
12.1	Condition before test	136
12.2	Test circuit S22	137
12.3	Test results and oscillograms	138
13	No-load tests	167
13.1	Condition before test	167
13.2	Test results and oscillograms	168
13.3	Condition / inspection after test	175
14	No-load tests	176
14.1	Condition before test	176
14.2	Photograph before test	177
14.3	Test results and oscillograms	178
15	Preconditioning tests	185
15.1	Condition before test	185
15.2	Test circuit S15	186
15.3	Test results and oscillograms	187
16	LC2 / CC2 (successful)	191
16.1	Condition before test	191
16.2	Test circuit S16	192
16.3	Test results and oscillograms	193



KEMA Laboratories	-5-	2154-16
17	LC1 / CC1 (successful)	225
17.1	Condition before test	225
17.2	Test circuit S22	226
17.3	Test results and oscillograms	227
18	No-load tests	252
18.1	Condition before test	252
18.2	Test results and oscillograms	253
18.3	Condition / inspection after test	260
18.4	Photographs after test	261
19	Explanation for failure during tests	282
19.1	Explanation for failure during LC2/CC2	283
19.2	Explanation for failure during LC2/CC2 and LC1/CC1	285
19.3	Explanation for status of circuit-breaker after LC2/CC2 and LC1/CC1	288
20	Drawing	289

1 IDENTIFICATION OF THE OBJECT TESTED

1.1 Ratings/characteristics of the object tested

Voltage	145 kV	
Normal current	3150 A	
Number of poles	3	
Frequency	50/60 Hz	
Operating sequence	O-0,3 s-CO-3 min-CO	
Short-time withstand current	40 kA	
Peak withstand current	104 kA	
Duration of short-circuit	3 s	
Short-circuit making current	104 kA	
Short-circuit breaking current	40 kA	
DC time constant of rated short-circuit current	45 ms	
DC component	53 %	
First-pole-to-clear factor	1,5	
Out-of-phase breaking current	10 kA	
Line-charging breaking current	50 A	X
Cable-charging breaking current	160 A	X
Pressure for interruption and insulation SF ₆ at 20 °C	0,75 MPa	
Supply voltage of closing and opening devices	125 Vd.c.	
Class	E1	
Class	C2	X

X = This rating has been proved by the tests of this Certificate.

1.2 Description of the object tested

A three-pole dead-tank SF₆ circuit-breaker incorporating one interrupter per pole in single-pole enclosures with a common operating mechanism

Minimum pressure for interruption and insulation at 20 °C 0,70 MPa

Mechanism:

Stored energy closing (springs, charged by motor).

Stored energy opening (springs, charged at closing).

Supply voltage closing coil 125 Vd.c.

Supply voltage opening coil 125 Vd.c.

Supply voltage motor 125 Vd.c.

1.3 Travel recorder

Travel recorder attached to main contact shaft. Non-linear with contact travel.

1.4 List of drawings

The manufacturer has guaranteed that the object submitted for tests has been manufactured in accordance with the following drawings and/or documents. KEMA Laboratories has verified that these drawings and/or documents adequately represent the object tested. The manufacturer is responsible for the correctness of these drawings and/or documents and the technical data presented.

The following drawings and/or documents have been included in this Certificate:

Drawing no./document no.	Revision
2TG.029.001	1

The following drawings and/or documents are only listed for reference and are kept in KEMA Laboratories' files:

Drawing no./document no.	Revision	Drawing no./document no.	Revision
5TG.569.001	1	8TG.750.002	1
5TG.569.002	1	5TG.743.004	1
5TG.551.001	1	5TG.232.004	1
5TG.743.005	1	8TG.200.007	1
5TG.569.003	1	5TG.722.004	1
5TG.550.007	1	2TG.046.006	1
5TG.780.007	1	8TG.282.273	1
5TG.780.008	1	8TG.282.310	1
8TG.040.010	1	8TG.510.024	1
8TG.040.005	1	8TG.510.025	1
8TG.040.009	1	8TG.170.008	1
8TG.423.001	1	8TG.177.016	1
8TG.104.002	1	8TG.232.014	1
8TG.550.004	1	8TG.232.015	1
8TG.550.006	1	8TG.232.016	1
8TG.550.008	1	8TG.450.001	1
8TG.550.009	1	8TG.550.013	1
8TG.599.001	1	8TG.550.106	1
8TG.599.002	1	8TG.569.106	1
8TG.750.001	1		

2 GENERAL INFORMATION

2.1 The tests were witnessed by

Name	Company
Luo, X.	Qingdao TGOOD Electric Co., Ltd.,
Yang, L.	Qingdao, China
Dong, G.	
Xu, S.	

2.2 The tests were carried out by

Name	Company
Hofstee, A.B. (1 July 2016)	KEMA Nederland B.V.,
Minkhorst, D. (24 June 2016)	Arnhem, The Netherlands
Nijman, R.M. (24 June 2016)	
Wiggers, R. (14 June and 1 July 2016)	

2.3 Accuracy of measurement

The guaranteed uncertainty for the measured voltages and currents taking into account the total measuring system, is less than 5%, unless mentioned otherwise.

2.4 Notes

Breaker has been certified with respect to short-circuit performance.
Certificate 2153-16.

3 LEGEND

Phase indications

If more than one phase is recorded on oscillogram, the phases are indicated by the digits 1, 2 and 3. These phases 1, 2 and 3 correspond to the phase values in the columns of the accompanying table, respectively from left to right.

Explanation of the letter symbols and abbreviations on the oscillograms

pu	Per unit (the reference length of one unit is represented by the black bar on the oscillogram)
CS1	Timing signal contact separation
CS2	Timing signal contact separation
CS3	Timing signal contact separation
I1TO	Current through test object
I2TO	Current through test object
I3TO	Current through test object
Itank	Tank current test object
ITOcI	Current closing coil test object
ITOp	Current opening coil test object
TR	Travel recorder
U1L	Load voltage
U1S	Supply voltage
U1TO	Voltage across test object
U2L	Load voltage
U2S	Supply voltage
U2TO	Voltage across test object
U3L	Load voltage
U3S	Supply voltage
U3TO	Voltage across test object